

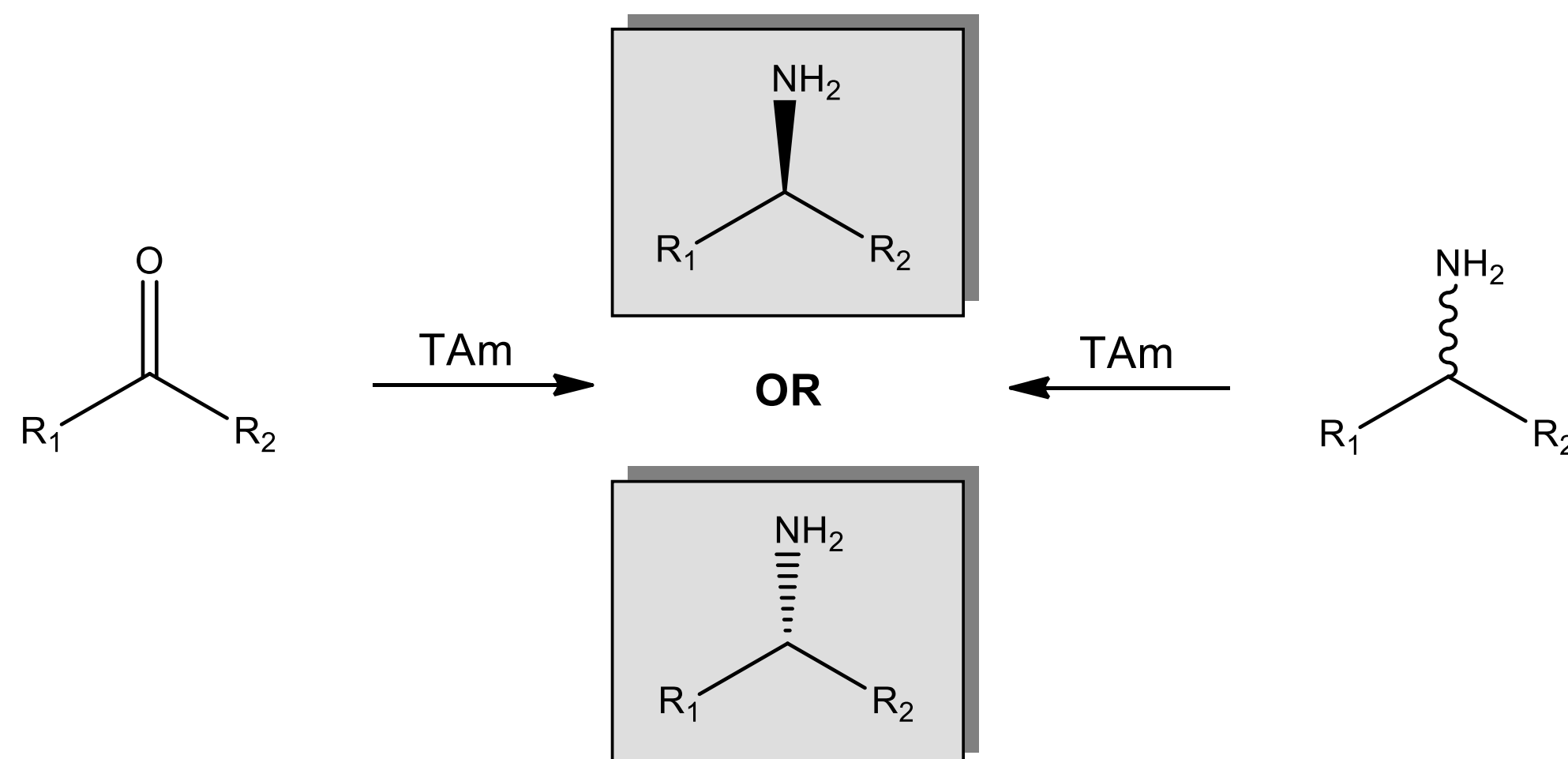
Transaminase (TAm)

Enzyme Screening Kit

TESK-9600 (S)

Applications

Synthesis of enantiomerically pure (*S*) chiral amines by either resolution or asymmetric synthesis.



Kit description

The kit contains 96 diverse pre-formulated transaminase biocatalysts as lyophilised powders, as well as pre-prepared phosphate buffer, pyridoxal-5'-phosphate (PLP), sodium pyruvate as amine acceptor for resolution and isopropylamine*HCl (IPA*HCl) as amine donor for asymmetric synthesis.

TAmS contained in the screening kit

	1	2	3	4	5	6	7	8	9	10	11	12
A	101	112	123	406	421	560	903	911	919	927	935	944
B	102	113	124	407	422	561	904	912	920	928	936	945
C	103	114	126	408	423	562	905	913	921	929	937	946
D	104	118	146	410	428	563	906	914	922	930	938	947
E	105	119	148	412	429	564	907	915	923	931	939	948
F	106	120	403	418	434	565	908	916	924	932	940	949
G	107	121	404	419	442	901	909	917	925	933	941	950
H	108	122	405	420	445	902	910	918	926	934	942	NC

Contents:

TAmS:	95 enzymes (10 mg each in 96-well format)
PLP:	1 vial (20 mg)
IPA*HCl	1 vial (10 g)
Na-pyruvate	1 vial (1 g)
Buffer:	1 bottle (60mL) 0.2 M potassium phosphate pH 8

NC – Negative control, not containing TAm enzyme

Asymmetric Synthesis Screening Procedure

1. Add 500 μ L PLP (14 mg in 50 mL 0.2 M KH_2PO_4 , pH 8.0) to each well.
2. Add 400 μ L amine donor isopropylamine*HCl (5 g in 40 mL water, pH 8) to each well.
3. Add 100 μ L the ketone substrate (~50 mg/mL in DMSO) under investigation to each well.
4. Agitate at room temperature (or ideally 40 $^{\circ}$ C) overnight.

Racemic Resolution Screening Procedure

1. Add 500 μ L PLP (14 mg in 50 mL 0.2 M KH_2PO_4 , pH 8.0) to each well.
2. Add 400 μ L sodium pyruvate (300 mg in 40 mL water) to each well.
3. Add 100 μ L the racemic amine substrate (~50 mg/mL in DMSO) under investigation to each well.
4. Agitate at room temperature (or ideally 40 $^{\circ}$ C) overnight.

Sample work-up

1. Samples can be prepared by addition of 1 mL acetonitrile followed by centrifugation for analysis by reverse phase HPLC.
2. Alternatively samples can be prepared by addition of a few drops of 4 M NaOH to each reaction followed by extraction of the product in 0.5 mL of an organic solvent such as MTBE, EtOAc etc. After evaporation of the solvent samples can be redissolved in HPLC/GC solvent.
3. Analyse sample by chiral HPLC/GC to determine conversion and product *ee*.

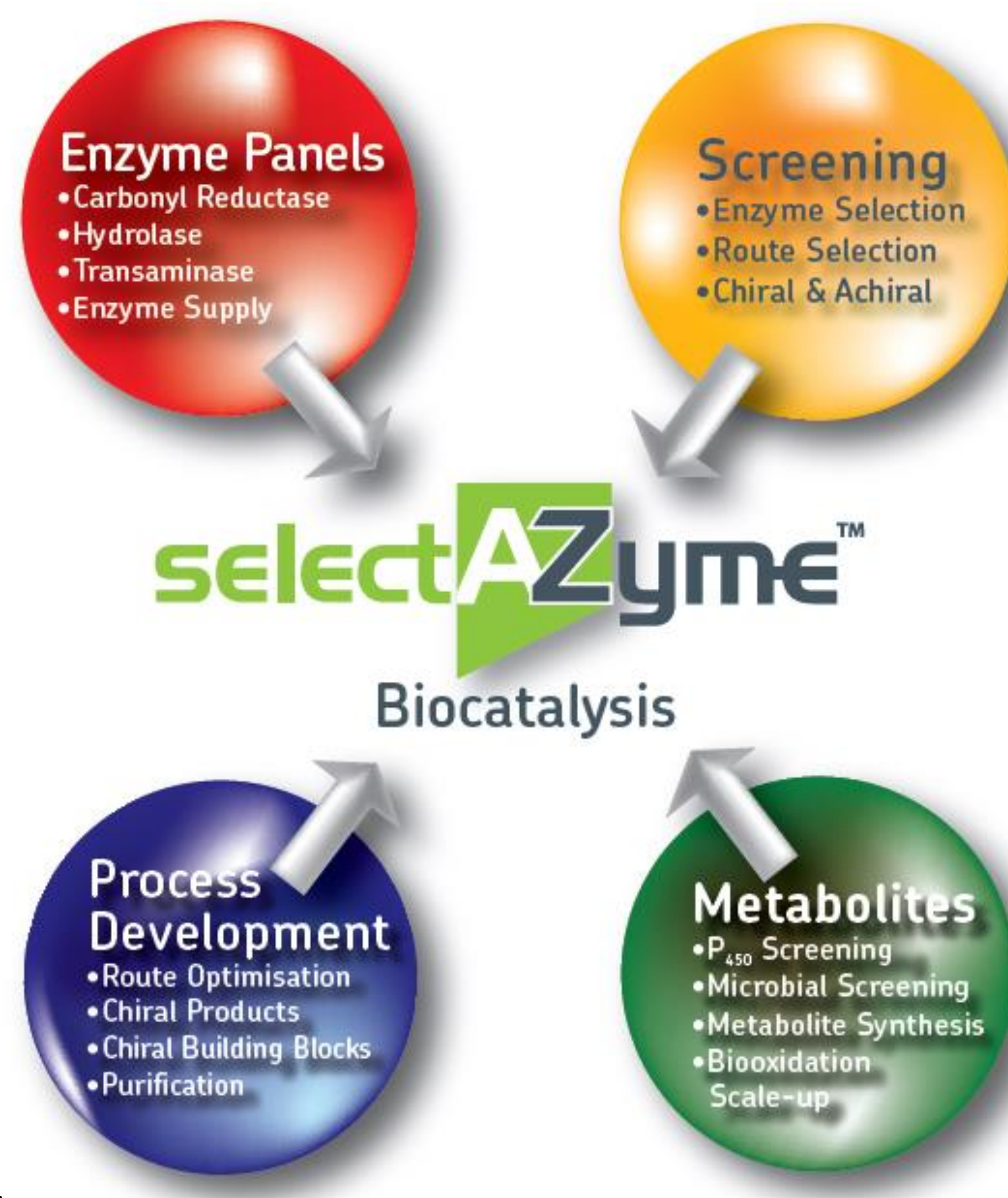
Storage: Recommend refrigeration at 4 $^{\circ}$ C to preserve enzyme activity.

Transaminase (TAm) Enzyme Screening Kit

TESK-9600 (S)

selectAZyme Offerings

- An ever-expanding biocatalysis team including molecular and microbiologists, enzymologists, bioinformaticians, organic chemists and analysts, all equipped with state-of-the art facilities.
- Expertise in gene identification, expression, fermentation and enzyme production, followed by the efficient use of enzymes to produce complex chiral APIs.
- Enzyme evolution based on computational re-design, semi-rational and random mutagenesis approaches, allowing access to bespoke biocatalysts with enhanced activity, selectivity and process robustness.
- Fully integrated biocatalyst development through screening, (chemo-) enzymatic route definition, process development and scale up (pilot plant facilities available).
- Rapid implementation of enzymatic steps in complex, multi-stage syntheses, leading to significant improvements in production yields and timelines.
- A simple business model that avoids IP issues.



The selectAZyme Range of Enzyme Screening Kits

Our selectAZyme kits include a detailed user guide and come with all buffers, cofactors, recycling systems and reagents necessary to perform screens using standard laboratory equipment.

Carbonyl Reductase (CRED) biocatalysts

96 CRED biocatalysts for the production of chiral alcohols and/or use in cofactor recycling schemes

Aldehyde Reductase (ARED) biocatalysts

16 ARED biocatalysts

Hydrolase biocatalysts

48 commercially available hydrolases for selective acylation of alcohols and amines.

Nitrilase and Nitrile Hydratase (NHase) biocatalysts

9 NHases and 15 nitrilases

Transaminase (TAm) biocatalysts

96 TAmS for the production of chiral amines from pro-chiral ketones.

Ene Reductase (ERED) biocatalysts

143 ERED biocatalysts for asymmetric reduction of activated alkenes

P450 Monooxygenase biocatalysts

96 P450 monooxygenase biocatalysts for a huge range of highly selective oxidations

Want Almac to do the screening for you?

- Our experienced biocatalysis team can screen all of our enzymes against your target substrate(s) and simply provide the results.
- Flexible options for subsequent enzyme supply, evolution services, process development and scale up as required.

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